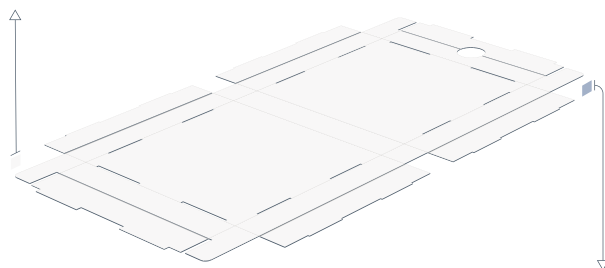


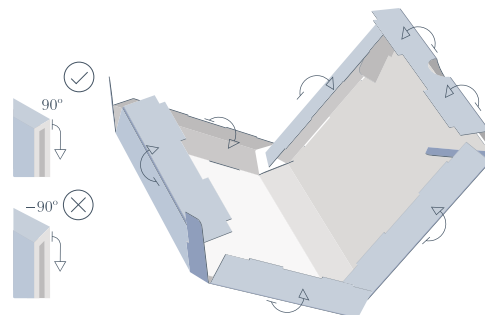
Heritage®

T17: Custom Reinforced Clamshell Box

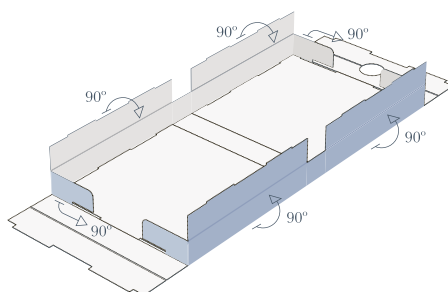
- ① Place flat box white side facing up. The crease lines should be visible, and the blue/gray side of the board facing down.



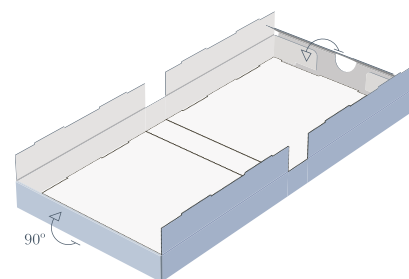
- ② Pre-crease all lines prior to snapping any walls into place. Pay extra attention to the double crease lines which are approximately 1/4" apart. It is critical that both crease lines are folded at a full 90° or more.



- ③ Fold up the two walls perpendicular to the spine. All flaps should be folded at 90°.



- ④ Fold up the walls that are parallel with the spine. The flaps from the two side walls should be sandwiched inside the wall and will secure it in place. See step 2 about properly creasing this wall.



- ⑤ Now snap the walls perpendicular with the spine in place. Sometimes a bone folder is necessary to push the corner into place.

