



Water Based Incralac by StanChem (formulation 69X0049)

Description:

Water based clear coating exhibiting the good properties of solvent based Incralac.

Product Data:

Type:	Acrylic Urethane
Solids:	35% +/- 1%
Viscosity:	23-35 sec Z ₂ @ 77°F
Weight/Gallon:	8.4 – 8.6 lbs/gal
pH:	8.0 – 9.0
Color:	Clear
Application:	Spray, dip or brush
Reduction:	None, or reduced as necessary with water.
Rec'd film thickness:	1.0-2.0 mils
Substrates:	Copper, brass, bronze treated aluminum and treated steel.
Curing:	40 minutes dry to touch, 80 minutes dry to handle, 4 hours to full hardness
Gloss:	Very high
Storage Stability:	Stable indefinitely if stored in closed containers between 56° and 95°F.
Flash Point:	Over 160°F.

Warranty

Seller warranties that this product will meet the specifications which it sets forth. Seller's responsibility under this warranty will be limited solely to replacing the product which proves defective, provided that buyer gives seller prompt notice in writing of said defect. Products may be returned to seller only after written authorization has been obtained from seller. The foregoing warranty is in lieu of all other warranties, whether oral, written, expressed, or implied. **IMPLIED WARRANTIES OR MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE WILL NOT APPLY.** Technical or other advice is furnished by us solely as an accommodation and shall not increase the scope of our responsibilities or liability. Sellers' warranty obligations and buyers remedies hereunder are solely and exclusively as stated herein: In the event that the seller be liable either for the labor and other associated costs incurred in replacing the product, including but not limited to, the removal and application, or for other incidental or consequential damages.